

Work Order ID 73436 - 2

Thursday, September 01, 2011 7:22:32 AM



Item ID: D4022-1

Revision ID:

Item Name: Fuel Transfer Pump

Start Date: 8/31/2011 Start Qty: 4.00

Required Date: 9/16/2011 Req'd Qty: 4.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

QC:

Date: 11/09/10

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

D4022

A

100

0.00



Purchasing

Purchasing

Memo

Issue P/O: 14797
Purchase part as per Dwg D4022
Part #: A8150-B1
Possible Supplier: Weldon
Material release note required

0.00

CX 11/09/10 1 (4)

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

01/2/2 (2)

Work Order ID 73436

Thursday, September 01, 2011 7:22:33 AM



Page 2

Item ID: D4022-1

Accept



Setup Start



Revision ID:

Item Name: Fuel Transfer Pump

Stop



Start Date: 8/31/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 9/16/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

SN - 161514
161515

0.00

S1262603

(+2)

Quality Control

130

Identify as per dwg & Stock Location: 141

0.00



Packaging

Memo

0.00

Packaging

12/2/06 2

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

M.C.J. 12/02/06

10/2-02-4
2

Picklist Print

Thursday, September 01, 2011 7:22:30 AM

Page 1

Work Order ID: 73436

Parent Item: D4022-1

Parent Item Name: Fuel Transfer Pump




Start Date: 8/31/2011

Required Date: 9/16/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD IPP Rev:B
10.05.17 as per ECN10-562 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
A8150-BI  Fuel Pump		Purchased	No			110	Each	1.0000	1	4			

Location

Loc Qty

Loc Code

ST

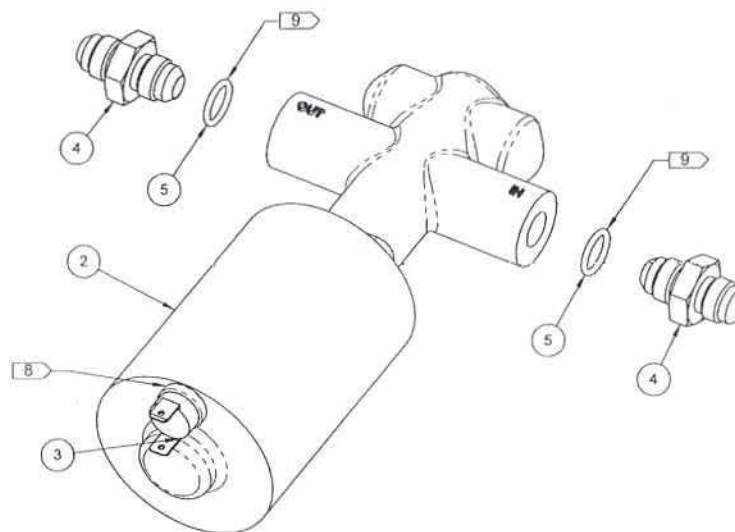
71510

1

1

Handwritten signature and circled number 2

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	X	D4022-041	FUEL TRANSFER PUMP ASSEMBLY	A8150-B1-JCA
2	1	D4022-1	FUEL TRANSFER PUMP	
3	1	D4022-5	THERMAL SWITCH	
4	2	AN818-6D	FITTING, UNION	
5	2	MS29512-08	O RING	



D4022-041 FUEL TRANSFER PUMP ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 73136

RELEASED
2010-05-05
MD

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.015 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4022-041" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 2.61 lbs
- 8) ATTACH D4022-5 THERMAL SWITCH TO D4022-1 FUEL PUMP IN LOCATION SHOWN USING METALSET A4
- 9) LUBRICATE O-RING WITH ULTRACHEM ASSEMBLY FLUID #1, FUEL-LUBE, MOLYKOTE 55 O-RING GREASE OR EQUIVALENT

REV.	NEW ISSUE	DESCRIPTION	BY	DATE
DESIGN				
DRAWN				
CHECKED				
MFG. APPR.				
APPROVE				
DE APPR.				
DATE	10.04.16			

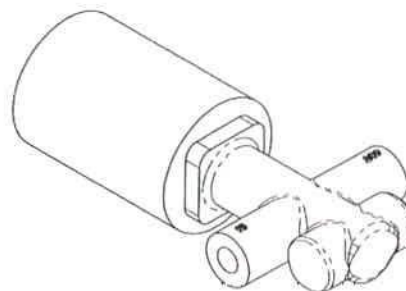
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4022	REV. A
TITLE FUEL PUMP	SCALE NTS
<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

734/36

DART AEROSPACE
PART NUMBER
D4022-1

JOHN CAMERON AVIATION
PART NUMBER
REF JCA/M47/D3/SHT 13

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	SUPPLIER	SUPPLIER PART NUMBER	OPERATING VOLTAGE	FLOW (GPH)	OUTPUT PRESSURE (PSI)	TEMPERATURE RANGE
D4022-1	WELDON	A8150-B1	24 VDC	35 - 50	5 - 25	-65°F TO +185°F
	AEROSPACE ACCESSORIES	A8150-B1	24 VDC	35 - 50	5 - 25	-65°F TO +185°F

D4022-X FUEL TRANSFER PUMP

RELEASED
2010-05-05
JW

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.6 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO	REV. A
MFG. APPR		D4022	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR		FUEL PUMP	NTS
DATE	10.04.16	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL. ANY DISSEMINATION OF THIS DOCUMENT TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO14797

Purchase Order Date 9/1/2011

PO Print Date 9/6/2011

Page Number 1 of 1

Order From :

VU-AER004

AEROSPARES ACCESSORIES INC
20544 CONCESSION # 9,
RR #2
ALEXANDRIA, ON K0C 1A0
CANADA

Contact Name

Vendor Phone 800 355 2157

Vendor Fax 613 525 0925

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

REUSED
\$

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	TC 250-100	Fuel Pump	9/9/2011 Yes	✓ 4.00 Each	FedEx Overnight	\$24.4000	\$97.60
		Special Inst:	AS PER DWG D4022 REV. A B73437				
2	A8150-B1	Fuel Pump	9/9/2011 Yes	✓ 2.00 Each	FedEx Overnight	\$825.0000	\$1,650.00
2	A8150-B1	Fuel Pump	12/16/2011 Yes	2.00 Each	FedEx Overnight	\$825.0000	\$1,650.00
		Special Inst:	AS PER DWG D4022 REV. A B73436 NOTE: FACTORY OVERHAULED ACCEPTABLE				

PO Total:

\$3,397.60



u cl

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 2

Change Date: 9/6/2011

AEROSPARES ACCESSORIES INC.

20544 CON #9, R.R. #2

ALEXANDRIA, ONT. K0C-1A0

TEL 613-525-0924 FAX 613-525-0925

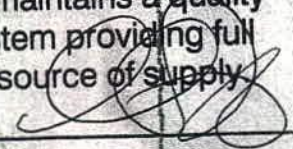
Invoice

DATE	INVOICE NO.
1/31/2012	21975

BILL TO
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ON K6A-1K7

SHIP TO
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ON K6A-1K7

P.O. NO.	TERMS	REP	SHIP DATE	SHIP VIA	FOB
14797	Net 30	USD	1/31/2012	FEDEX COLL...	ALEXANDRIA

ITEM	DESCRIPTION	Each.	S/N	QTY	RATE	AMOUNT
AS150-R1(10FA)	AS150-R1 FUEL BOOST PUMP	2913	161514/161515	2	825.00	1,650.00T
F/C	NEW OUTRIGHT SALE SHIPPING & HANDLING FEDEX COLLECT Business Number: 881274476				0.00	0.00
<p>The parts supplied hereon were acquired directly from the O.E.M., or an approved supplier/repair station which maintains a quality assurance system providing full traceability to source of supply.</p> <p>Signature </p>						

214.50

0.00

Thank you for your business.

TOTAL

\$1,864.50

Cores must be rebuildable and should be returned

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG					3. Form Tracking Number: DR00214	
4. Organization Name and Address: Weldon Pump 640 Golden Oak Parkway, Oakwood Village, Ohio 44146 PAH Approval (PQ2411CE)							5. Work Order/Contact/Invoice Number: 52790	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:		
1	PUMP-MOTOR ASSEMBLY	A8150-B1	N/A	5	S/N 161514-161518	NEW		
13. -EXPORT: THIS ARTICLE MEETS THE SPECIAL REQUIREMENTS & THE BASA OF CANADA. -DRAWING #A8150-B1, TITLE: PUMP-MOTOR ASSEMBLY, REV.: H, DATE: OCT/16/2007.								
14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation <input type="checkbox"/> Non-approved design data specified in Block 13.								
15. Authorized Signature: 			16. Approval/Authorization No: DMIR831215CE					
17. Name (Typed or Printed): DANIEL RAMSER			18. Date (m/d/y): JAN/26/2012					
User/Installer Responsibilities								
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs works in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.								

FAA Form 8130-3 (6-01)

*Installer must cross-check eligibility with applicable technical data.

NSN: 0052-00-012-9005

Paperwork Reduction Act Statement:

An agency may not conduct or sponsor, and a person is not required to, a collection of information unless it displays a currently valid OMB control number associated with this collection of information is 2120-0018. Comments concerning the accuracy of this burden and suggestions for reducing the burden should be directed to the FAA at: 800 Independence Ave. SW, Washington, DC 20591, Attn: Information Collection Clearance Officer, ABA-20.

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: DR00214	
4. Organization Name and Address: Weldon Pump 640 Golden Oak Parkway, Oakwood Village, Ohio 44146 PAH Approval (PQ2411CE)						5. Work Order/Contact/Invoice Number: 52790	
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1	PUMP-MOTOR ASSEMBLY	A8150-B1	N/A	5	S/N 161514-161518	NEW	

13.
-EXPORT: THIS ARTICLE MEETS THE SPECIAL REQUIREMENTS & THE BASA OF CANADA.
-DRAWING #A8150-B1, TITLE: PUMP-MOTOR ASSEMBLY, REV.: H, DATE: OCT/16/2007.

14. Certifies the items identified above were manufactured in conformity to:

- ☒ Approved design data and are in a condition for safe operation
☐ Non-approved design data specified in Block 13

15. Authorized Signature:

16. Approval/Authorization No.

DMIR831215CE

17. Name (Typed or Printed):

18. Date (m/d/y):

DANIEL RAMSER

JAN/26/2012

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